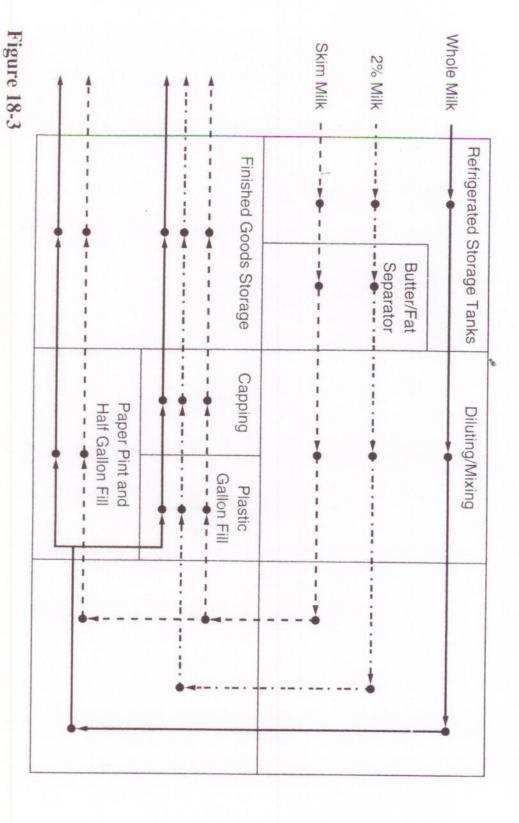
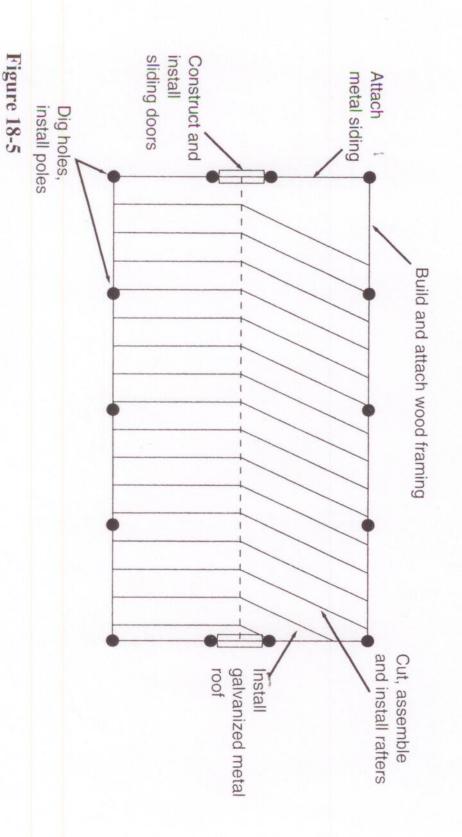


Process Layout—Farm Implement Manufacturing Facility.



Product Layout—Fluid Milk Facility.



Fixed Position Layout—Farm Building.

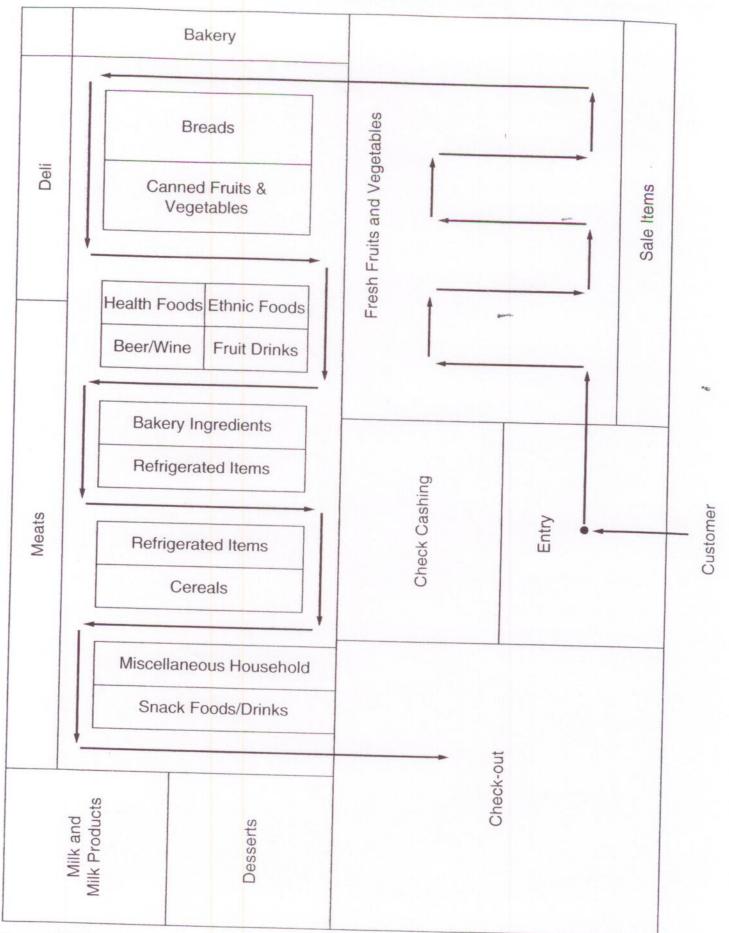


Figure 18-4
Hybrid Layout—Supermarket.